

Work Order ID 77520

December-12-11 2:57:53 PM

77520

Page 1

Item ID: D3832-3

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Mesh (Lid)

Start Date: 12/12/2011 Start Qty: 3.00

3

Cust Item ID:

Required Date: 16/12/2011 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals:

Process Plan: M.L.J

Date: 11/12/12 Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3832

Rev A

100

0.00

100

SHEAR

Shear

Memo

0.00

Shear

1- cut mesh to size as per dwg D3832

12.01.16 6x

110

0.00

110

QC6- Inspect dimensions to drawing

QC

Memo

0.00

Quality Control

12.01.16

12.01.16

120

0.00

120

Identify as per dwg & Stock Location:

Packaging

Memo

0.00

Packaging

12.01.16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 77520***77520***

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December-12-11 2:57:53 PM

Item ID: D3832-3 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Mesh (Lid)
Start Date: 12/12/2011 Start Qty: 3.00 ***3*** Cust Item ID:
Required Date: 16/12/2011 Req'd Qty: 3.00 ***3*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

12/1/17
R 12-01-17
3

W/O:		WORK ORDER CHANGES					
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Page 1

Work Order ID: 77520

77520

Parent Item: D3832-3

D3832-3

Parent Item Name: Mesh (Lid)

Start Date: 12/12/2011

Required Date: 16/12/2011

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304EX0.75-16F

Purchased

No

100

sf

753.9515

11.9367

37.69484

M304EX0 75-16F

**

12-01-16

Expanded Metal Flat SS

Location

Loc Qty

Loc Code

WA

0.0001156

119180

0.0001156

WA035

753.951396

117197

102.9036

117896

53.3264

118153

76.8473

118248

33.0983

118597

21.06788

118955

82.17

119180

64.537916

119729

320

75.38

W/O:		WORK ORDER CHANGES					
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WORK ORDER
 NO. 77520 M.C.J
11/12/12

D3832-1 MESH (BASE)

D3832-3 MESH (LID)

D3832-5 MESH (LID)

RELEASED
08/11/12

- NOTES:
 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
 REF. DART SPEC. M304EX0.75-16F
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: N/A
 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.09.30		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3832	REV. A
TITLE MESH	SCALE NTS
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

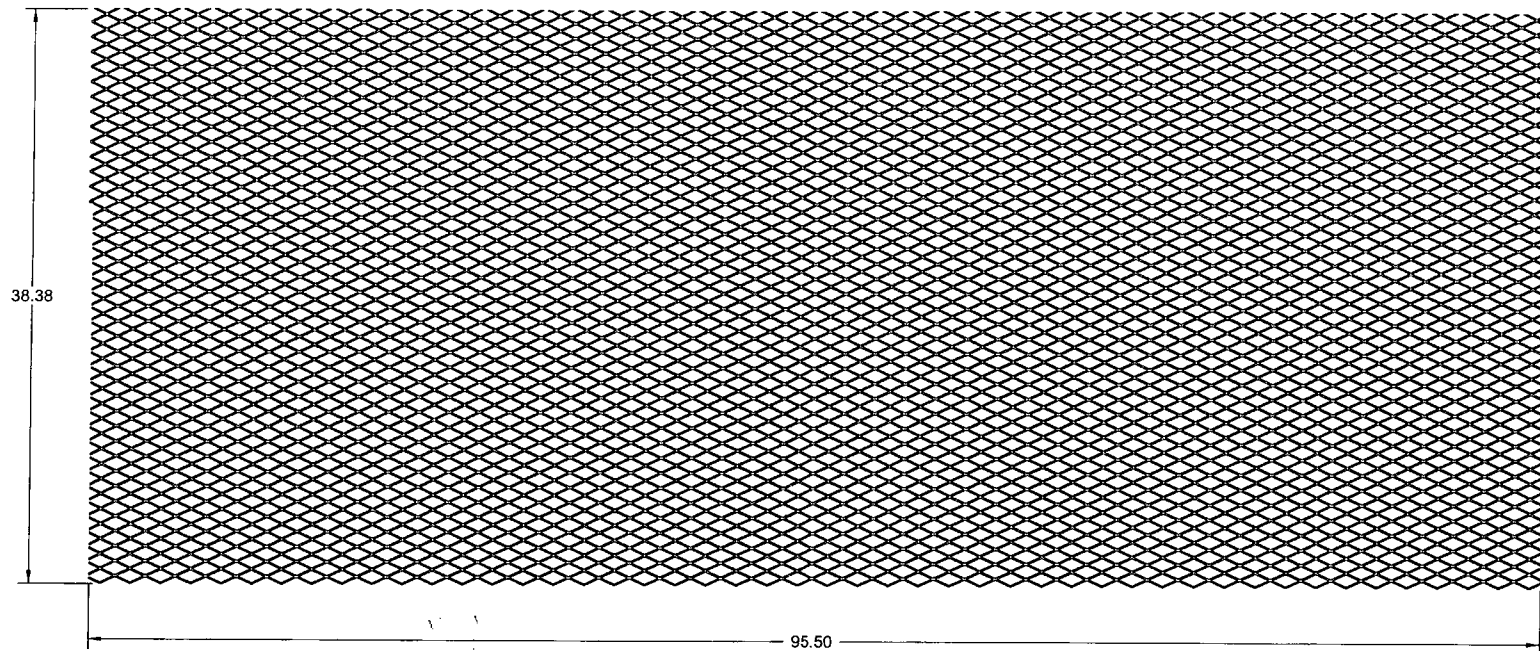
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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D3832-1 MESH (BASE)

RELEASED
05/11/8

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CHECKED	MS	DRAWING NO. D3832	REV. A
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DE APPR.		MESH (LID)	NTS
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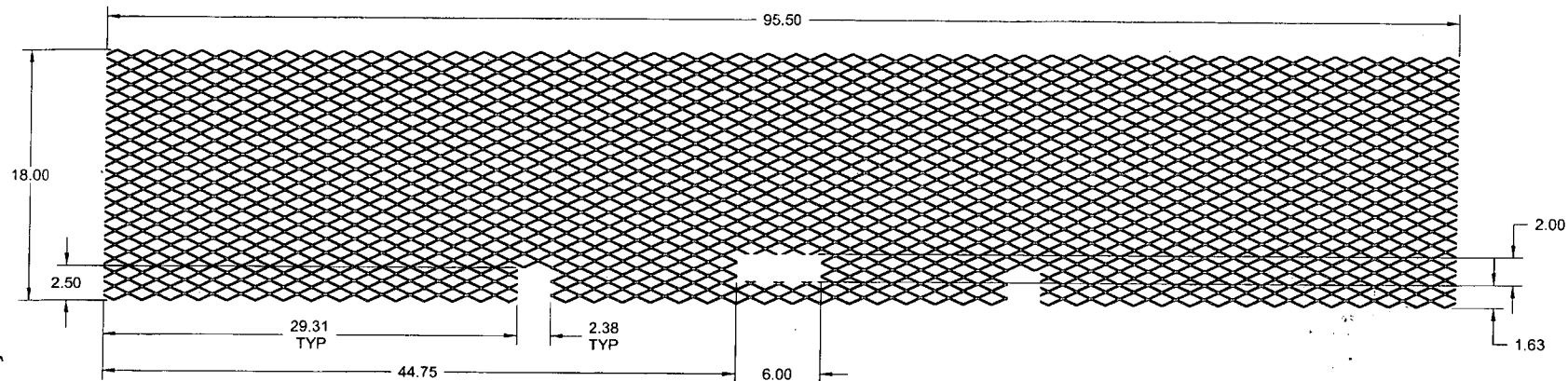
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

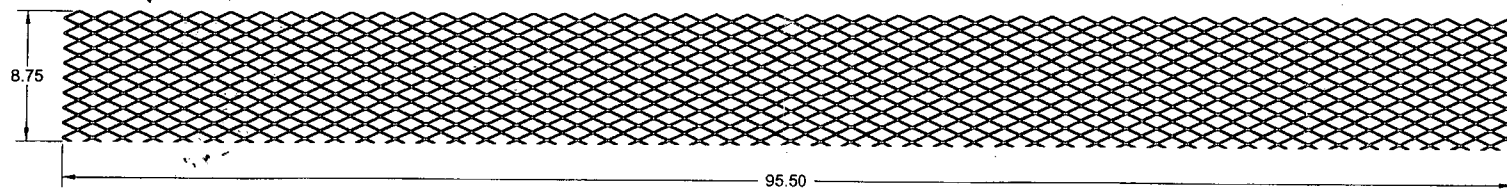
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D3832-3 MESH (LID)



D3832-5 MESH (LID)

RELEASED
07/11/18 N/A

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DE APPR.		MESH	NTS
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Dart Aerospace Ltd

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